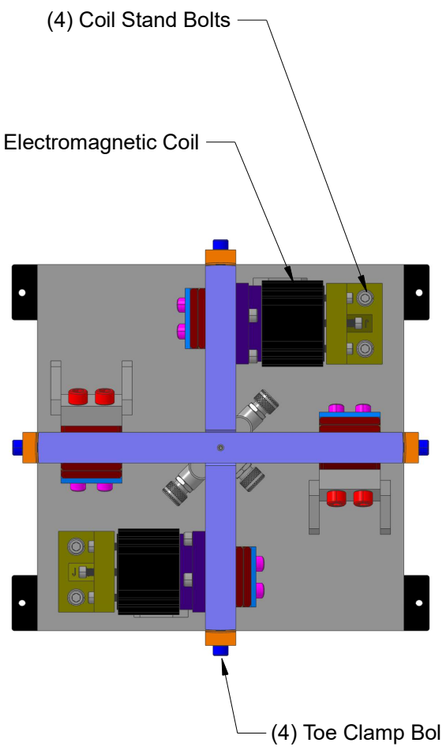
IMPORTANT: BOLTS TO BE WITNESS MARKED AFTER TUNING

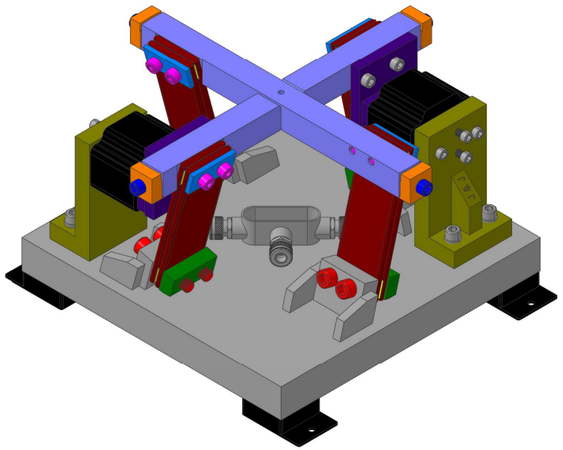
RevNo	Revision note	Date	Signature	Checked

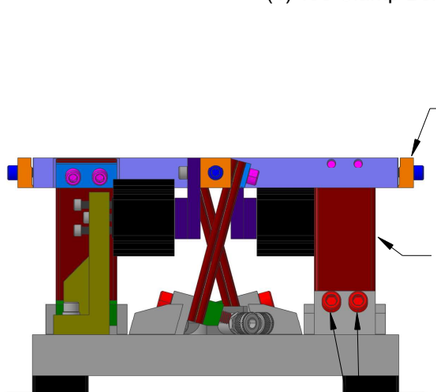
Torque Specifications

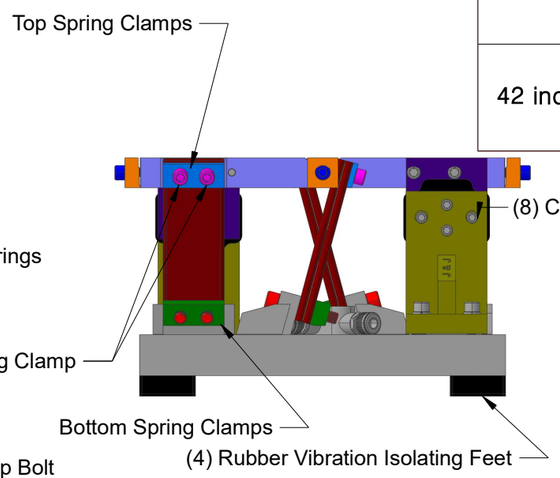
Drive Size	Top Spring	Bottom Spring	Coil Mounting	Coil Stand	Toe Clamps
6 inch	10/32" OR 1/4" 33 lb–in OR 14 lb–ft	10/32" OR 1/4" 33 lb–in OR 14 lb–ft	85 lb–in	Application Specific	1/4" SHCS 14 lb–ft
8 inch & 10 inch	1/4" OR 5/16" 14lb–ft OR 25 lb–ft	1/4" OR 5/16" 14lb–ft OR 25 lb–ft	85 lb–in	Application Specific	1/4" SHCS 14 lb–ft
12 inch & 15 inch	3/8" SHCS 55 lb–ft	3/8" SHCS 55 lb–ft	85 lb–in	1/2–13 SHCS 95 lb–ft	1/4" SHCS 14 lb–ft
18 inch	1/2–13 SHCS 95 lb–ft	5/8–11 SHCS 165 lb–ft	85 lb–in	1/2–13 SHCS 95 lb–ft	3/8" SHCS 55 lb–ft
21 inch	1/2–13 SHCS 95 lb–ft	5/8–11 SHCS 165 lb–ft	85 lb–in	1/2–13 SHCS 95 lb–ft	3/8" SHCS 55 lb–ft
24 inch	5/8–11 SHCS 165 lb–ft	3/4–10 SHCS 235 lb–ft	85 lb–in	1/2–13 SHCS 95 lb–ft	3/8" SHCS 55 lb–ft
27 inch	5/8–11 SHCS 165 lb–ft	3/4–10 SHCS 235 lb–ft	85 lb–in	1/2–13 SHCS* 95 lb–ft	3/8" SHCS 55 lb–ft
30 inch	5/8–11 SHCS 165 lb–ft	3/4–10 SHCS 235 lb–ft	85 lb–in	1/2–13 SHCS* 95 lb–ft	3/8" SHCS 55 lb–ft
36 inch	5/8–11 SHCS 165 lb–ft	3/4–10 SHCS 235 lb–ft	85 lb–in	1/2–13 SHCS* 95 lb–ft	3/8" SHCS 55 lb–ft
42 inch	5/8–11 SHCS 165 lb–ft	3/4–10 SHCS 235 lb–ft	85 lb–in	1/2–13 SHCS* 95 lb–ft	3/8" SHCS 55 lb–ft

* EXCEPTIONS COULD INCLUDE HIGH SPEED OR HIGH MASS APPLICATIONS









NOTE: MODEL MAY NOT BE TO SCALE

NOTE: FOR ASSEMBLY AND TORQUE REFERENCE ONLY

Itemref	Quantity	Title/Name, designation, material, dimension etc		Article No./Reference	
Drawn by Zach B.	Checked by	Approved by - date	File name	Date	Scale 1:1

FEEDING CONCEPTS, INC.
Automatic Parts Feeding Equipment
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Superior Drive Unit Torque Specs

Edition | Sheet 1 OF 1